



Introductory video:

## CUTTER AND COUNTERSINK ATTACHMENT SZVR

ITEM NO. 11280

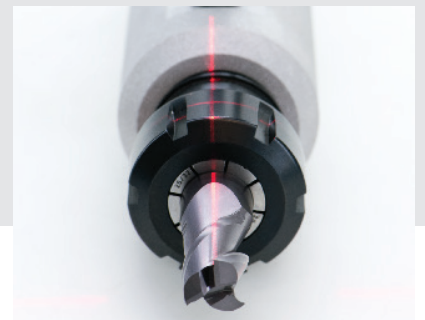
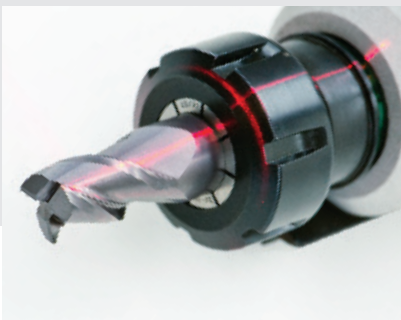
### Precise re-sharpening

For re-sharpening of one-, two-, or 3 flute countersinks and resharping the faces of one to four flute cutters.

The fixation is made by a clamping head ER 32. Additionally the clamping head is equipped with a MK3 morse taper

- ✓ for 3 flute countersinks from 6 – 20 mm or morse taper up to MK3
- ✓ one to four flute cutters for re-sharpening the face of cutters up to 20 mm
- ✓ precise laser adjustment

- ✓ tool support ER 32 and morse taper support MK 3
- ✓ extendable for cross rose bits (optional)
- ✓ special forms: step drills, sheet metal- and wood drills
- ✓ solid construction

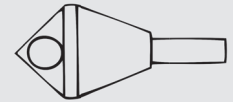


## Technical data

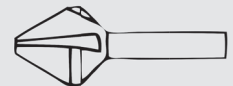
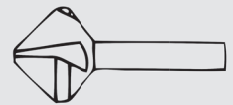
Top angle:	60° to 120°
Countersinks with cylindrical shaft:	Ø 6 mm to 31 mm
Cross rose bits (optional):	Ø 2/5, 5/10, 10/15, 15/20 mm
Collets:	ER 32 to 20 mm
Countersinks with morse taper:	up to MK 3

## Basic version

- SZVR incl. 10 mm collet
- Laser adjustment
- Morse taper MK 3
- Cam for 3 flute countersink
- Index plate for one to four flute cutters



cross  
rosebit 90°



Countersink  
60° bis 120°



### SZVR collet set

7 pieces  
Ø 6 / 8 / 12 / 14 / 16 / 18 / 20 mm

**Item No. 11915**



### Cam

single edge for SZVR

**Item No. 13510**



### Cam

double edge  
pitch 0,5 for spot facing cutter

**Item No. 13511**

pitch 0,8 for spot facing cutter

**Item No. 13512**



### Index plate

T4 + T3 for cutter (standard)

**Item No. 13517**

T5 for cutter

**Item No. 13518**

T6 for cutter

**Item No. 13519**